

**Reference Table of Engraving Power & Speed  
of Jinsoku LE-1620**

<b>LE-1620 Materials</b>	<b>Engrave or Cut</b>	<b>Recomended Power Range 0%-100%</b>	<b>Recomended Engraving Speed mm/Min</b>	<b>Remark</b>
<b>1.6MM Plywood</b>	<b>Engrave</b>	<b>Pwr70%</b>	<b>2,500mm/min</b>	<b>It need to be adjusted based on different woods,different colors.</b>
	<b>Cut</b>	<b>Pwr100%</b>	<b>200mm/min 1 PASS</b>	
<b>3.0MM Plywood</b>	<b>Engrave</b>	<b>Pwr70%</b>	<b>2,500mm/min</b>	<b>It need to be adjusted based on different woods,different colors.</b>
	<b>Cut</b>	<b>Pwr100%</b>	<b>200mm/min 1 PASS</b>	
<b>3.0MM Plywood</b>	<b>Engrave</b>	<b>Pwr70%</b>	<b>2,500mm/min</b>	<b>It need to be adjusted based on different woods,different colors.</b>
	<b>Cut</b>	<b>Pwr100%</b>	<b>200mm/min 1 PASS</b>	
<b>Paperboard (Cardboard Box)</b>	<b>Engrave</b>	<b>Pwr20%</b>	<b>3,000mm/min</b>	<b>It need to be adjusted based on different thickness paperboards, different colors.</b>
	<b>Cut</b>	<b>Pwr80%</b>	<b>800mm/min 1-2 PASS</b>	
<b>T-Shirt (Dark color)</b>	<b>Engrave</b>	<b>Pwr5%</b>	<b>1,800mm/min</b>	<b>It need to be adjusted based on different thickness paperboards, different colors.</b>
	<b>Cut</b>	<b>Pwr80%</b>	<b>800mm/min 1 PASS</b>	
<b>Solid wood</b>	<b>Engrave</b>	<b>Pwr70%</b>	<b>2,500mm/min</b>	
<b>Leather</b>	<b>Engrave</b>	<b>Pwr15%</b>	<b>1,800mm/min</b>	<b>It need to be adjusted based on different leathers, different colors.</b>
	<b>Cut</b>	<b>Pwr80%</b>	<b>800mm/min</b>	
<b>Acrylic</b>	<b>Engrave</b>	<b>Pwr70%</b>	<b>2,500mm/min</b>	<b>Cannot engrave transparent Acrylic directly, need to paste Kraft paper film on the surface.</b>
<b>Stainless Steel</b>	<b>Engrave</b>	<b>Pwr100%</b>	<b>100mm/min</b>	<b>The surface should be painted black by Marker Pen.</b>